

Cell: A6

Comment: JKELLEY:

WASTE DESCRIPTION

Describe the waste to be removed in sufficient detail so that the team will understand and it can be transferred to the master worksheet during team session.

Cell: B6

Comment: JKELLEY:

WHEN

Enter a "0", "30", "60" or "90" according to the list above.

Cell: C6

Comment: JKELLEY:

REDUCTION (\$)

Quantify the waste in dollars based on a six month (120 workday period).

Cell: D6

Comment: JKELLEY:

COST (\$)

If there is no cost to remove this waste, then enter zero (0). Otherwise, quantify the the cost in dollars to remove the waste.

Cell: E6

Comment: JKELLEY:

NET (\$)

Reduction minus cost. If this is negative, then it cost more to remove the waste than the amount that can be recouped over six months (120 workdays).

Cell: F6

Comment: JKELLEY:

WASTE ID

Enter waste identification (ID) from the above list of seven wastes (muda)

Cell: G6

Comment: JKELLEY:

DIFFICULTY

Estimate the degree of difficulty in implementing this waste removal. If it is easy, give it a "1", if it is difficult based on any factor (procedure, engineering required, fabrication required, purchases required, etc.) then give it a higher value wtih "10" being extremely difficult and costly to remove.